

Service Bulletin

Peugeot Speedfight 4	
NUMMER	: XDG-04A_GB_export
DATO	: 04-05-2016
SIDE	:


EMNE	: Recall på parabol bliver brændt af solen
MODEL	: Speedfight 4
STELNUMRE	: Se vedhæftet
REFERENCE	: Kim Bugge

Der er kommet recall på parabol der kan blive brændt af solens stråler. Solstrålerne kan gå igennem linsen på forlygten og lave brændemærker i Parbolen. Der skal monteres en beskyttelses film i parabolen se vedhæftet Vejledning.

• Speedfight 50 2 stroke AC 25 km/h	VGAF1ACAA0J100042
• Speedfight 50 2 stroke AC 45 km/h	VGAF1AABA0J103699
• Speedfight 50 2 stroke LC 45 km/h	VGAF1ABBA0J101584
• Speedfight 50 2 stroke LC IL	VGAF1ABAZ0J100054
• Speedfight 50 4 stroke 25 km/h	VGAF1AEAA0J100551
• Speedfight 50 4 stroke 45 km/h	VGAF1ADAA0J100322

Med venlig hilsen / Best regards

Serviceafdelingen

C. Reinhardt as 

UPGRADE CAMPAIGN

SPEEDFIGHT 4

SUBJECT: UPGRADE CAMPAIGN

Potential incident:

Fairing under headlamps burnt by the sun's rays being focused on the headlamp lens.

Reminder method:

Upgrading of all vehicles concerned when they are brought to the workshop.
Upgrading of all vehicles concerned in stock.

Operations to be carried out:

Installation of 4 protective stickers under the headlamps.

Parts required to be supplied

1 set of preformed protective stickers (Reference 803602).

Time required for servicing:

XDG: fixed rate labour of **0.3 h.**

	Dealership	Spare parts	Mechanic 1	Mechanic 2	Mechanic 3
<u>SIGN</u> <u>ATUR</u>					

Affected vehicles/Series application:

Vehicles concerned by this upgrading campaign must fulfil the following conditions:

- The vehicle must be included in the list.
- The serial number must be less than or equal to:

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• Speedfight 50 2 stroke LC IL	VGAF1ABAZ0J100054
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• Speedfight 50 4 stroke 45 km/h	VGAF1ADAA0J100322

- Mass-production effective date: 01/02/2016.

Guarantee operation:

- By Infotech select:

Recall campaign

Requested code: XDG

- By TXT file:

Requested code: XDG

Trouble code: 840

Fault code: FON

Time required for servicing: 0.3 Labour code: 8087

Part: 803602 Quantity: 1

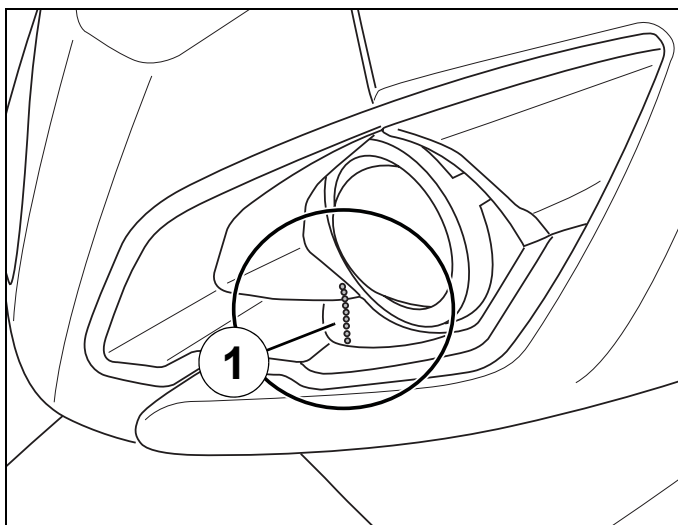
	Dealership	Spare parts	Mechanic 1	Mechanic 2	Mechanic 3
SIGN ATUR					

02/2016

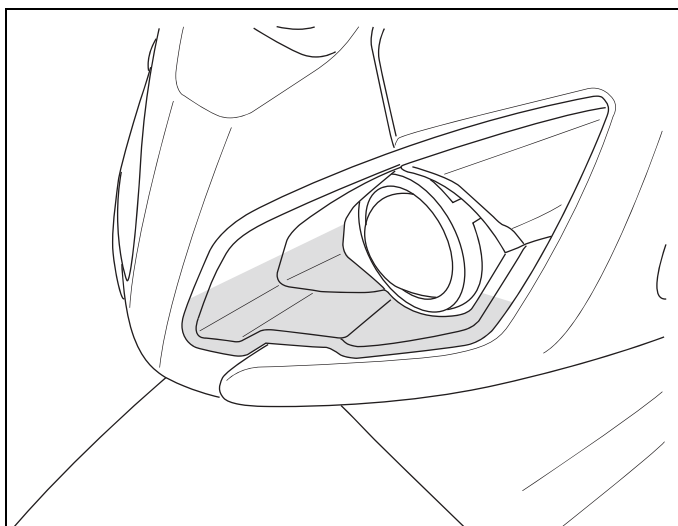
XDG/2

Operation:

- Slightly sand the burn marks (1).



- Wash the bodywork with soapy water and rinse with generous amounts of clear water.
- Clean the area shown in grey with particular care.
- The vehicle can be dried with a chamois leather.

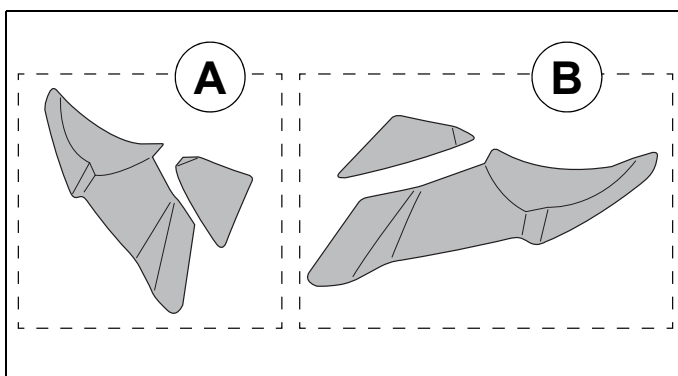


The set of protective stickers contains 4 elements.

- A. RH side of the vehicle.
- B. Left-hand side of the vehicle.



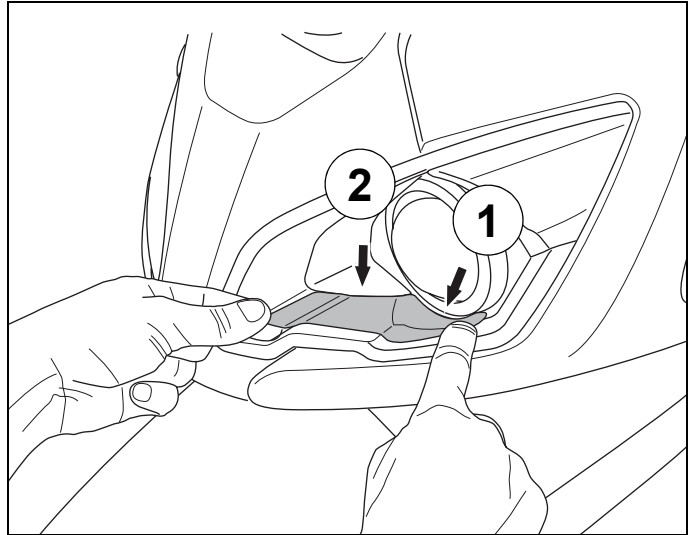
As the stickers are preformed, do not twist or fold them.



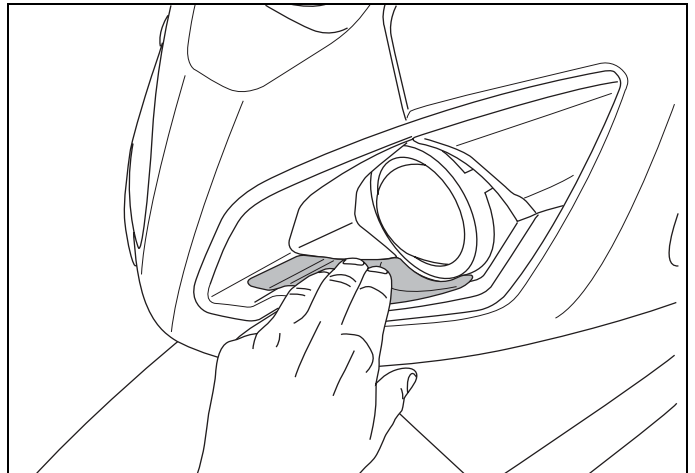
	Dealership	Spare parts	Mechanic 1	Mechanic 2	Mechanic 3
SIGN ATUR					

Install the largest sticker:

- Remove the film from the adhesive part under the sticker.
- Position the sticker parallel to the bodywork at (1).
- Apply the sticker without moving it, aligning it with the bodywork at (2).

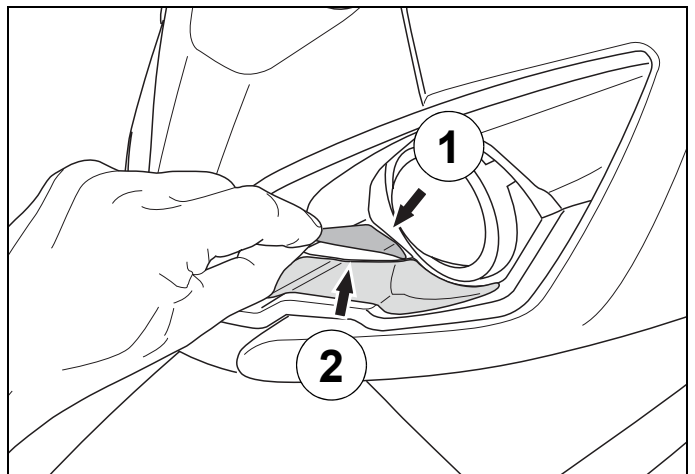


- Press hard on the sticker over the entire surface, particularly around the edge for at least 10 seconds. This is essential for polymerisation of the adhesive.



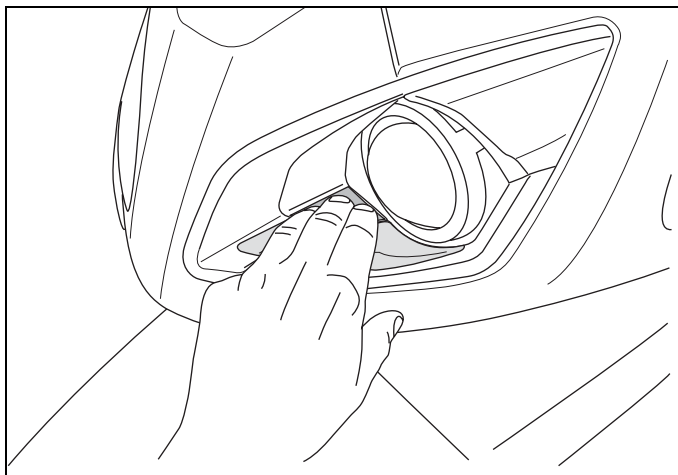
Installation of the smallest sticker:

- Remove the film from the adhesive part under the sticker.
- Position the sticker parallel to the bodywork at (1).
- Apply the sticker without moving it, aligning it with the bodywork at (2).



	Dealership	Spare parts	Mechanic 1	Mechanic 2	Mechanic 3
SIGN ATUR					

- Press hard on the sticker over the entire surface, particularly around the edge for at least 10 seconds. This is essential for polymerisation of the adhesive.
- Remove the protective film from the stickers.
- Repeat the operation for the other side of the vehicle.



	Dealership	Spare parts	Mechanic 1	Mechanic 2	Mechanic 3
SIGN ATUR					